



Textiles Opico SA de CV

2010



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Our Definition

A vertically integrated private label apparel OEM (original equipment manufacturer) providing complete services:

- Raw material development.
- Apparel product development.
- LEAN enterprise and manufacturing process.
- Leadership in environmental and social programs.
- Logistics and distribution.

Our customers are amongst the finest active and performance wear brands and retailers.



Time for Changes

The Great Recession created chaos.

Chaos created opportunities.

TexOps created by professionals with 35 years of apparel manufacturing experience.



We Grow Our Own

The **people** at **TexOps** are the company's greatest asset. We recruit talent from **within** before going outside.

We **encourage** training, education and self empowerment to **all** our 850 associates.

As a result, many of our people began their careers at **entry level** positions and are currently holding **supervisory or managerial jobs**.



We Care

Home improvement program “**Manos a la Obra**” **gratuitous** to employees in need of serious home repairs .

We provide **full time medical** and pharmaceutical services on premises, free and available to all.

In addition we host special medical, dental and eye care fairs providing **accessible health** improvement opportunities.

TEXOPS 

“Manos a la Obra”

Textiles Opico ayuda a mejorar las condiciones de vida de sus trabajadores. Instalación de agua potable para **Amelia Isabel Molina**, operaria del módulo “Galácticos”, Mayo 2010.



Antes Después



We Care Lots!

We have embraced the **5 R's** in our factory. It's wonderful for our environment and great for business

- Reimagine
- Reduce
- Reuse
- Recycle
- Redesign



Playa "El Sunzal", El Salvador.

Continuous Investment

Installed Lectra MH8 **Robotic Cutting System (1)** (July 2010)

Installed **Oteman Synergy Spreading Systems (3)** (September 2010)

Our commitment to invest in **state of the art** equipment enhances productivity and quality while reducing energy consumption



Versatility

TexOps is a “**Multi-Style**” factory producing a wide variety of active and performance knitwear .

Production cells are **cross trained** in at least 2-3 different sew types per operator.

Cells **flexible** to produce both tops and bottoms .

Factory averages **19 style changes** per week.

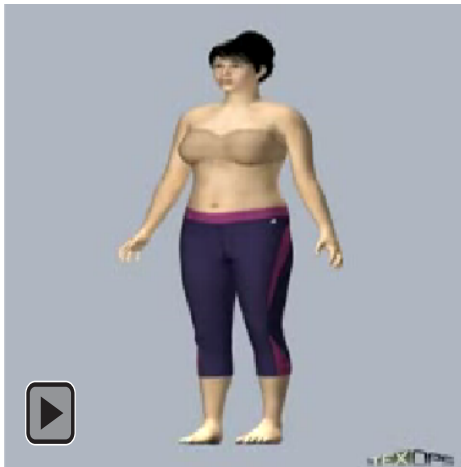


3D Prototyping

Fit approvals can be accomplished in days instead of weeks.

Reduces product **development cycle** by 60 days.

Savings on courier charges back and forth, reduced carbon footprint.



EDI-Scan Pack

Functioning EDI capabilities enabling **replenishment** direct to distribution centers or stores.

EDI Order Processing

EDI Invoicing

EDI ASNs

Scan Pack and Scan Verify **secure**
accurate packed counts to avoid costly
DC reprocessing.



El Salvador: Geographic Bliss

Just a **short direct** hop (2-5 hrs.) by plane from most major U.S. airports including: Los Angeles, San Francisco, Houston, Dallas, New York, Miami, Atlanta, and Washington D.C.

Ocean vessels carry freight and land in Miami in less than **2.5 days**.



Textile Partners:

We are geographically blessed not only in **proximity** to our largest market (U.S.A), but we have the benefits of partnering with **world class** yarn and textile resources nearby.



Speed is Great. Accuracy is Deadly!

- The right **style**
- The right **color**
- The right **size**
- The right **time**



Production Capacity:

Cut and Sew: 7 million SAMs per month.

Screen Printing: 500 K spots per month.

Embroidery: 500 K applications per month.

Heat Transfers: 800 K applications per month.

Sublimation Printing: 50 K garments per month.

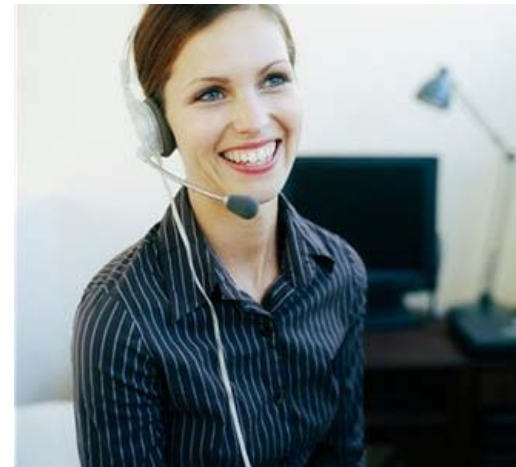


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